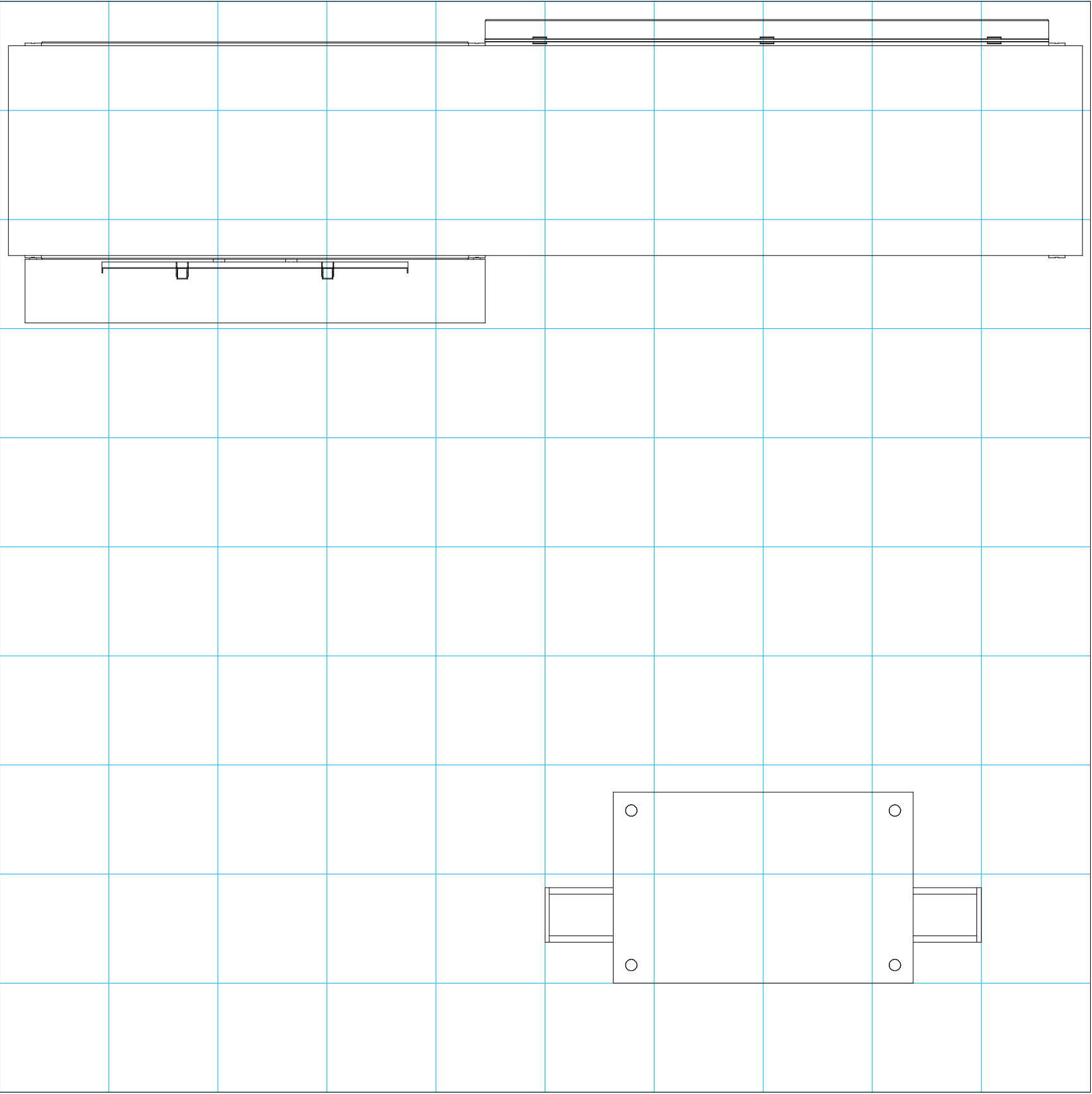


SETUP INSTRUCTIONS



= 1 sq foot

General Setup Instructions

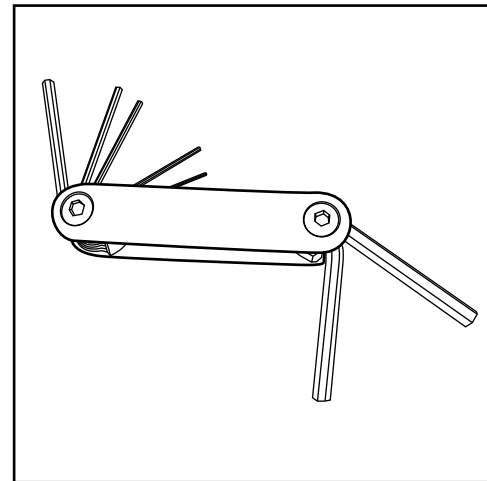
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

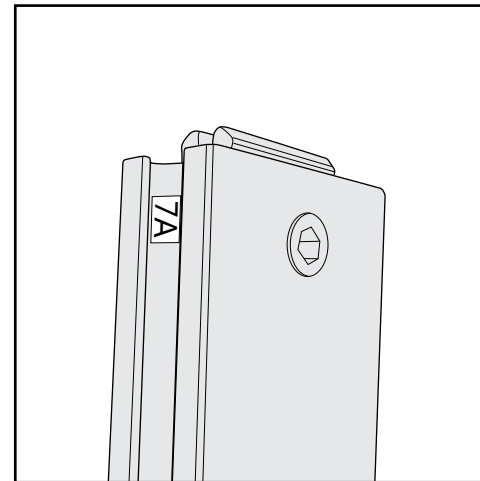
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

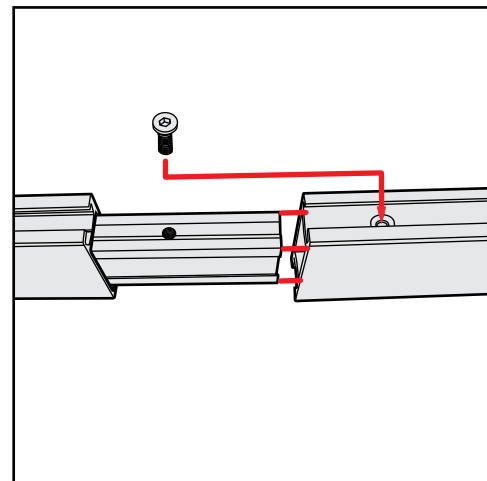
- For loss prevention, tighten all set screws and locks during disassembly.



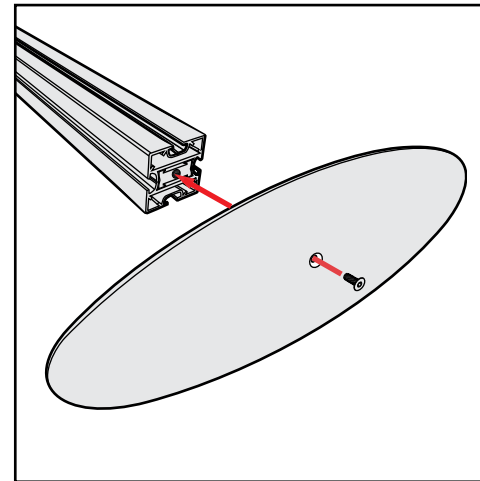
Hex Tool - Essential for Assembly



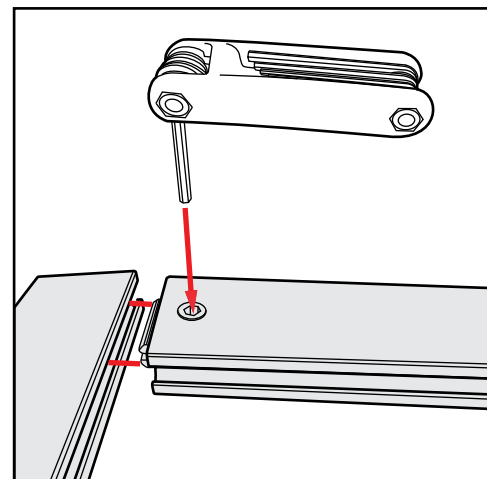
Part Identification - Numbering



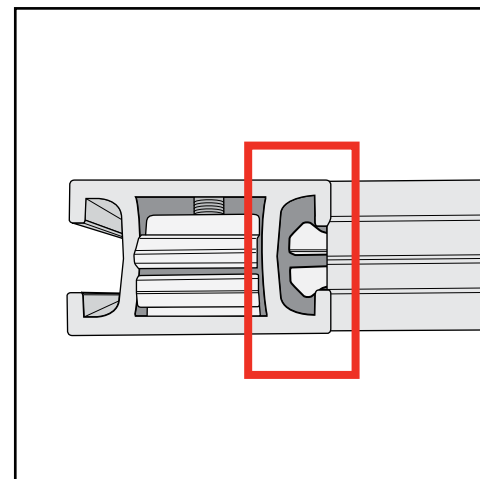
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



WARNING



DO NOT USE POWER TOOLS



LADDERS OR LIFTS
MAY BE REQUIRED

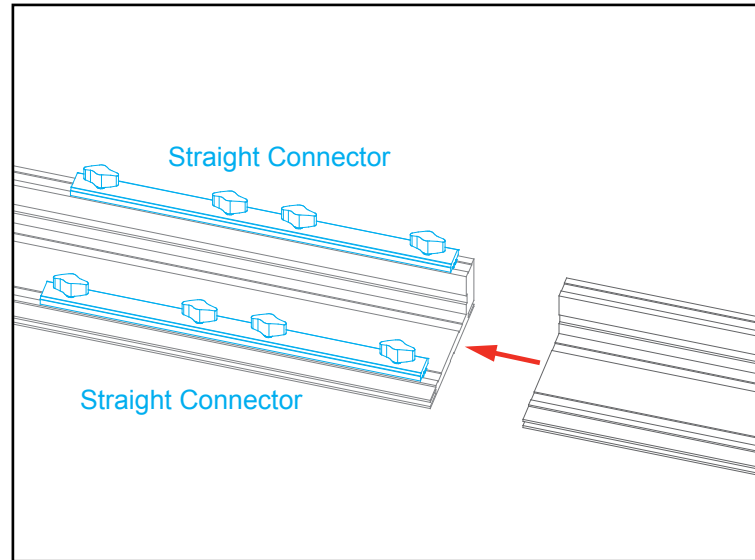


ALL CONNECTIONS MUST
BE TIGHTLY SECURED

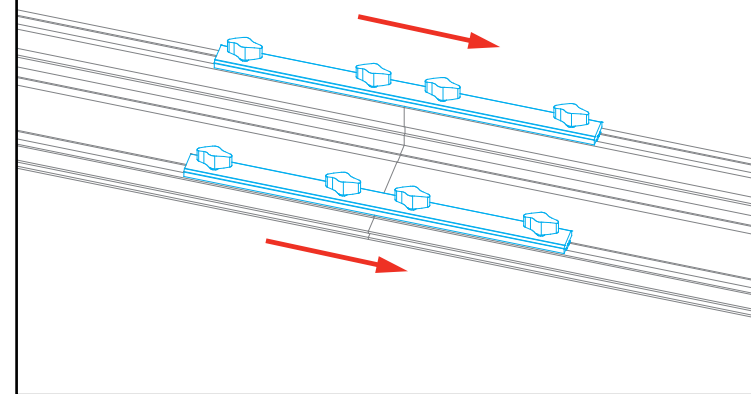
Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connectors** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide both connectors across seam of extrusions.
Tighten all knobs.



All knobs must be tightened securely to ensure a proper connection.

Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

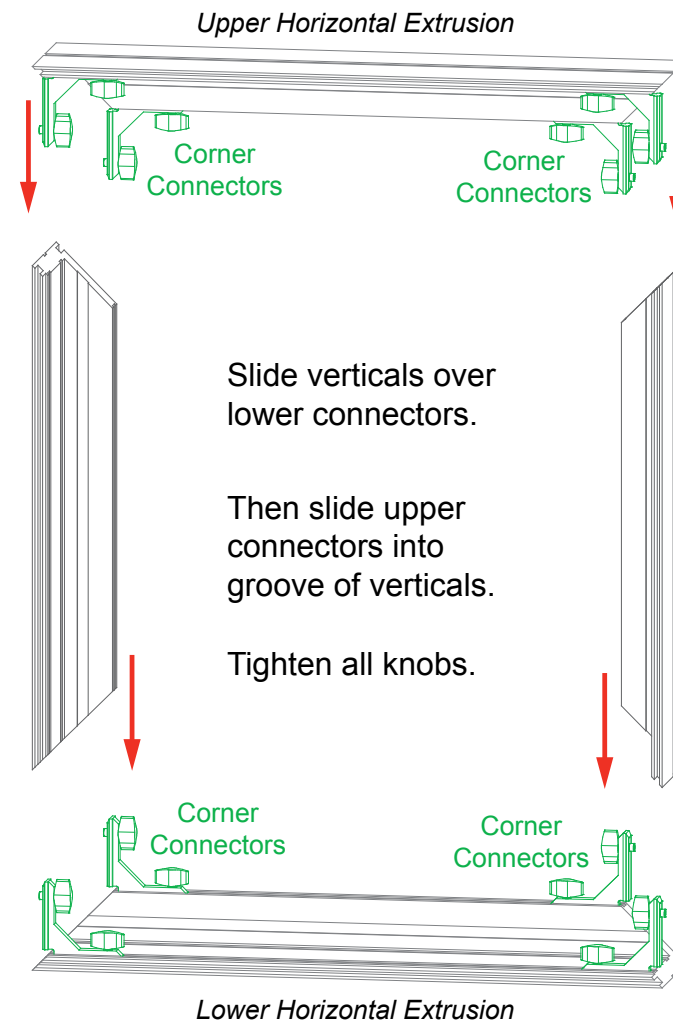
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

Corner Connection

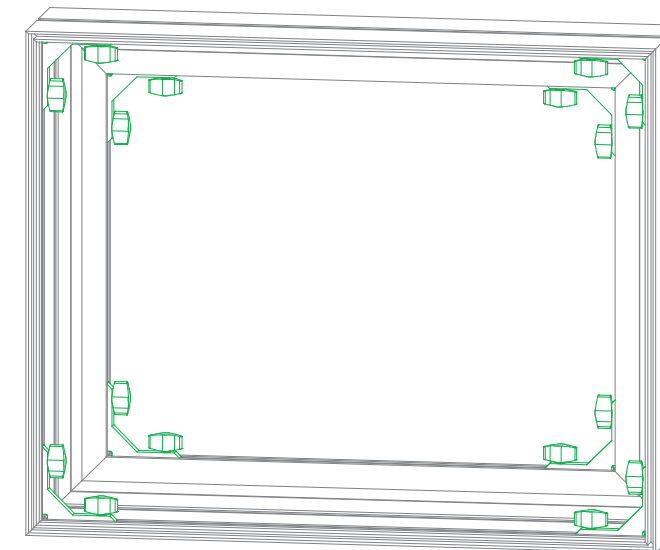
- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.

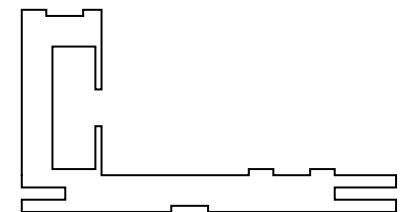


Adjust connectors if necessary to prevent gaps in connection.



COMPLETED ASSEMBLY

All knobs must be tightened securely to ensure a proper connection.

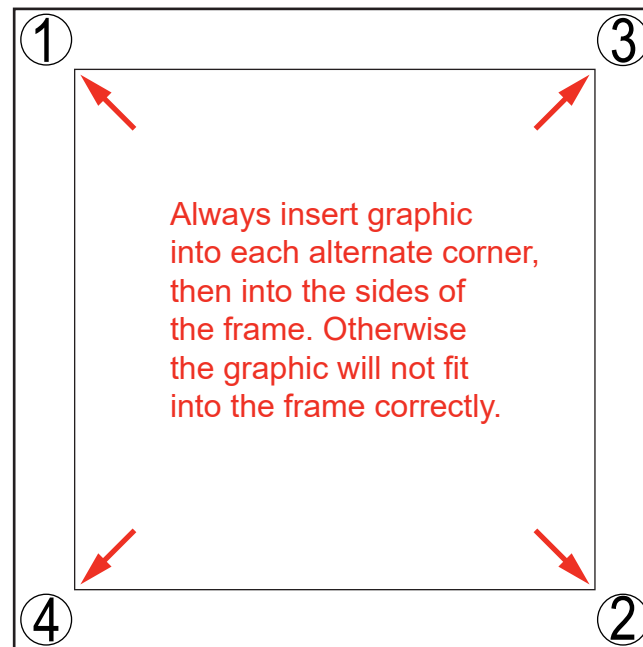


CEI110 Profile

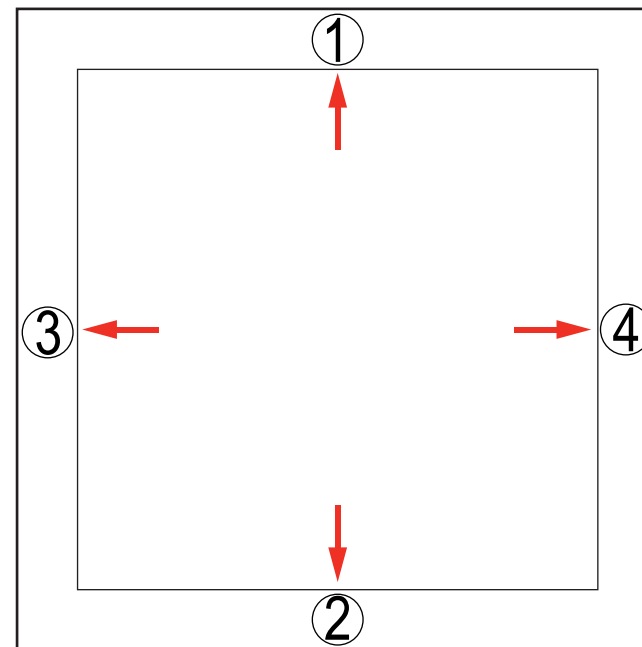
SEG Graphic Installation *in 3 Steps*

The Perfect Fit

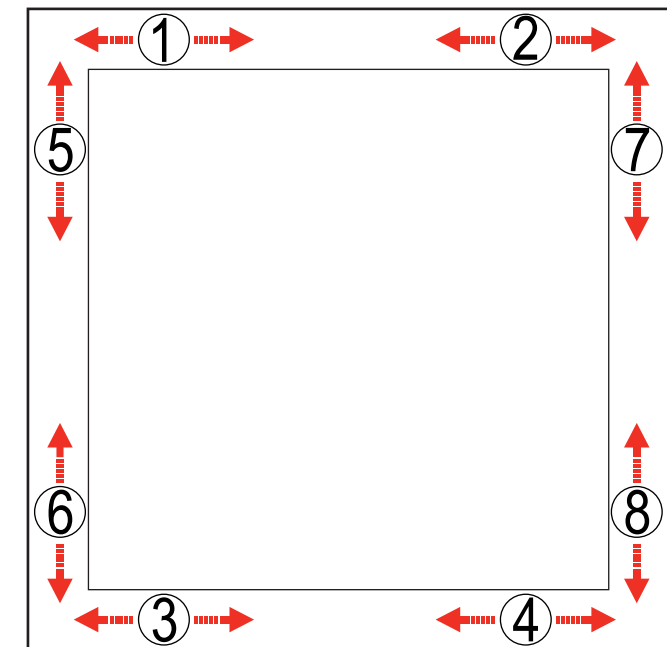
STEP 1: Attach Corners



STEP 2: Attach Middle



STEP 3: Attach Sides



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.



To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

Install video:



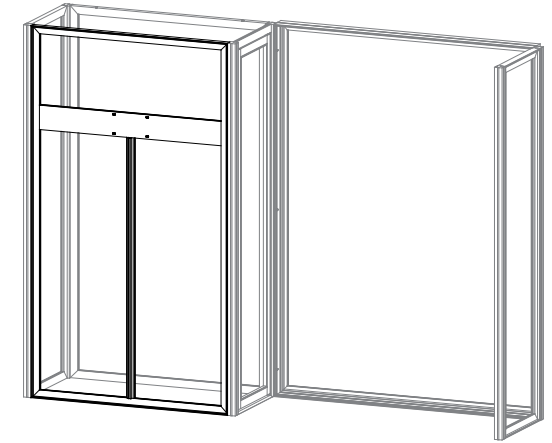
CRATE PACKING

Item	Qty.	Description
1	1	84”h TSP46 Vertical Extrusion
2	1	84”h TSP46 Vertical Extrusion
3	1	47”w TSP46 Horizontal Extrusion
4	1	47”w TSP46 Horizontal Extrusion
5	1	43.417”w Z140 Horizontal Extrusion
6	1	58.796”h GS300 Vertical Extrusion

Steps:

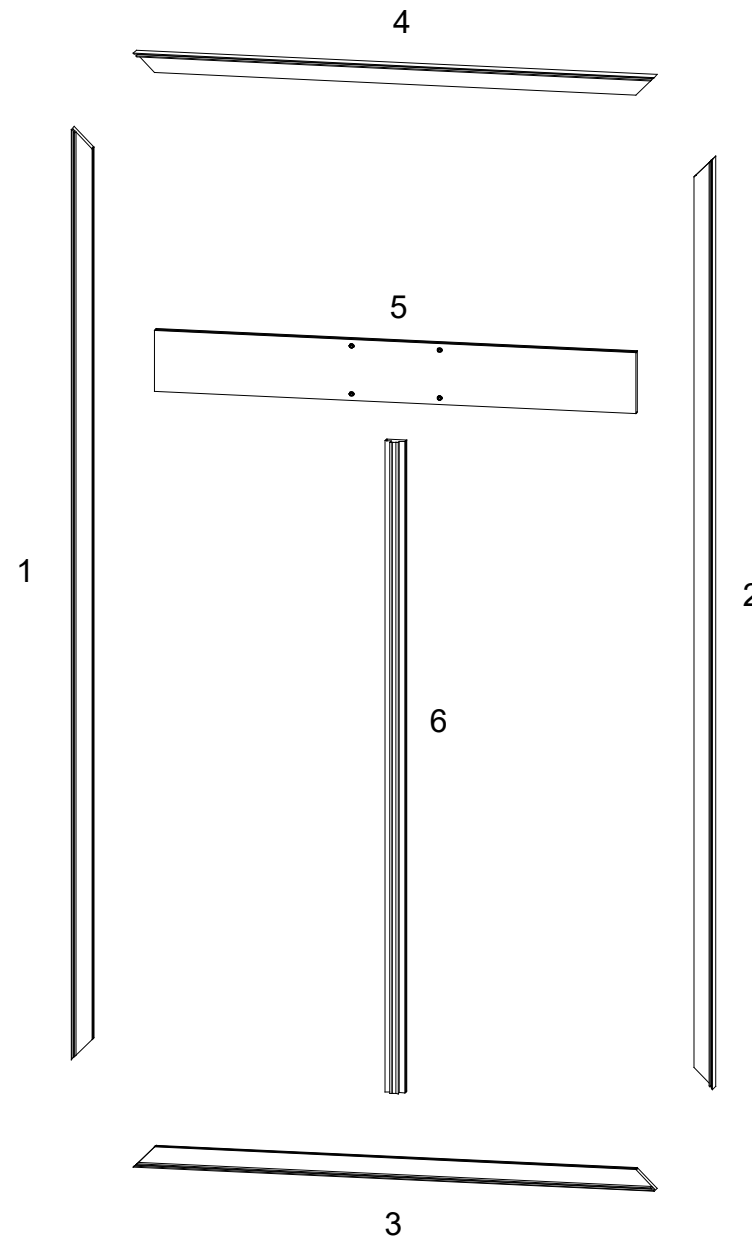
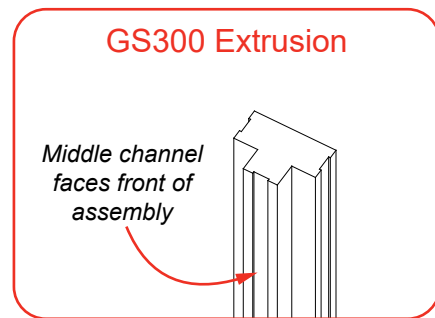
Refer to the TSP46 Frame Assembly general information page.

- 1) Assemble verticals [1,2] between horizontals [3,4].
- 2) Attach horizontal [5] between verticals [1,2].
- 3) Connect vertical [6] between horizontals [3] & [5] as shown.



Section Being Assembled is
Highlighted in BLACK

Assemble frame flat on ground.

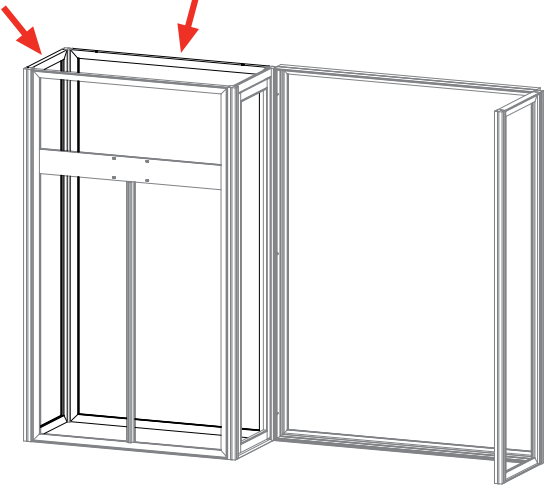
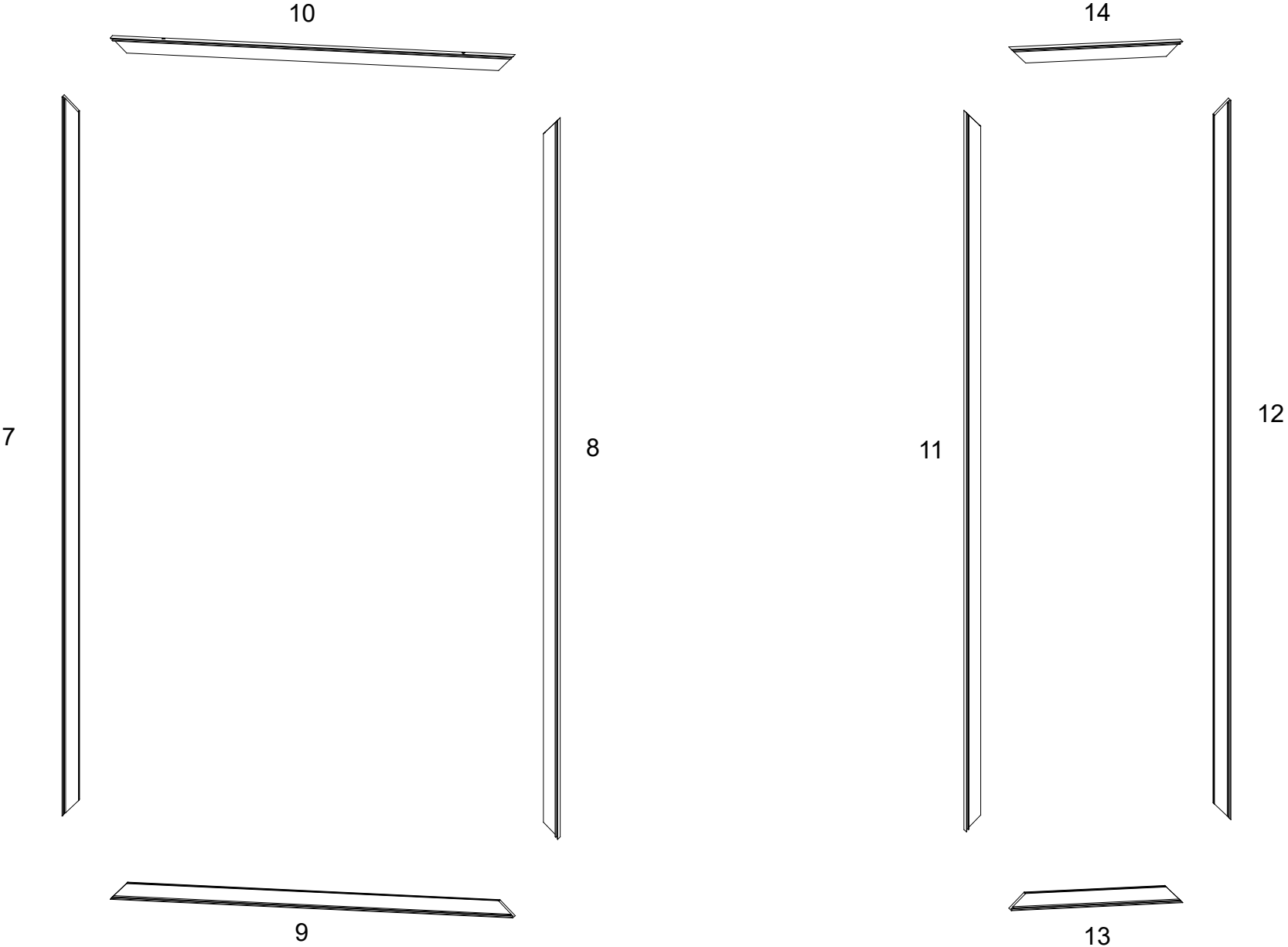


FRONT VIEW

Item	Qty.	Description
7	1	84”h TSP46 Vertical Extrusion
8	1	84”h TSP46 Vertical Extrusion
9	1	47”w TSP46 Horizontal Extrusion
10	1	47”w TSP46 Horizontal Extrusion
11	1	84”h TSP46 Vertical Extrusion
12	1	84”h TSP46 Vertical Extrusion
13	1	20”w TSP46 Horizontal Extrusion
14	1	20”w TSP46 Horizontal Extrusion

- Steps:
- Refer to the TSP46 Frame Assembly general information page.*
- 1) Assemble verticals [7,8] between horizontals [9,10].
 - 2) Connect verticals [11,12] between horizontals [13,14].

Assemble frames flat on ground.

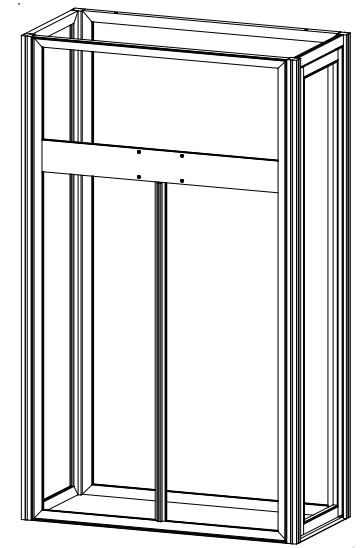
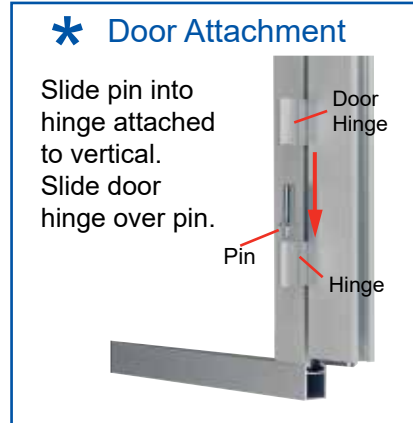
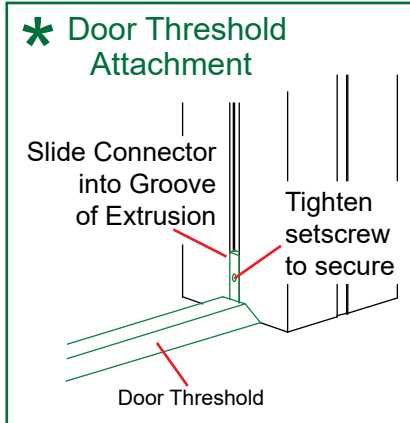
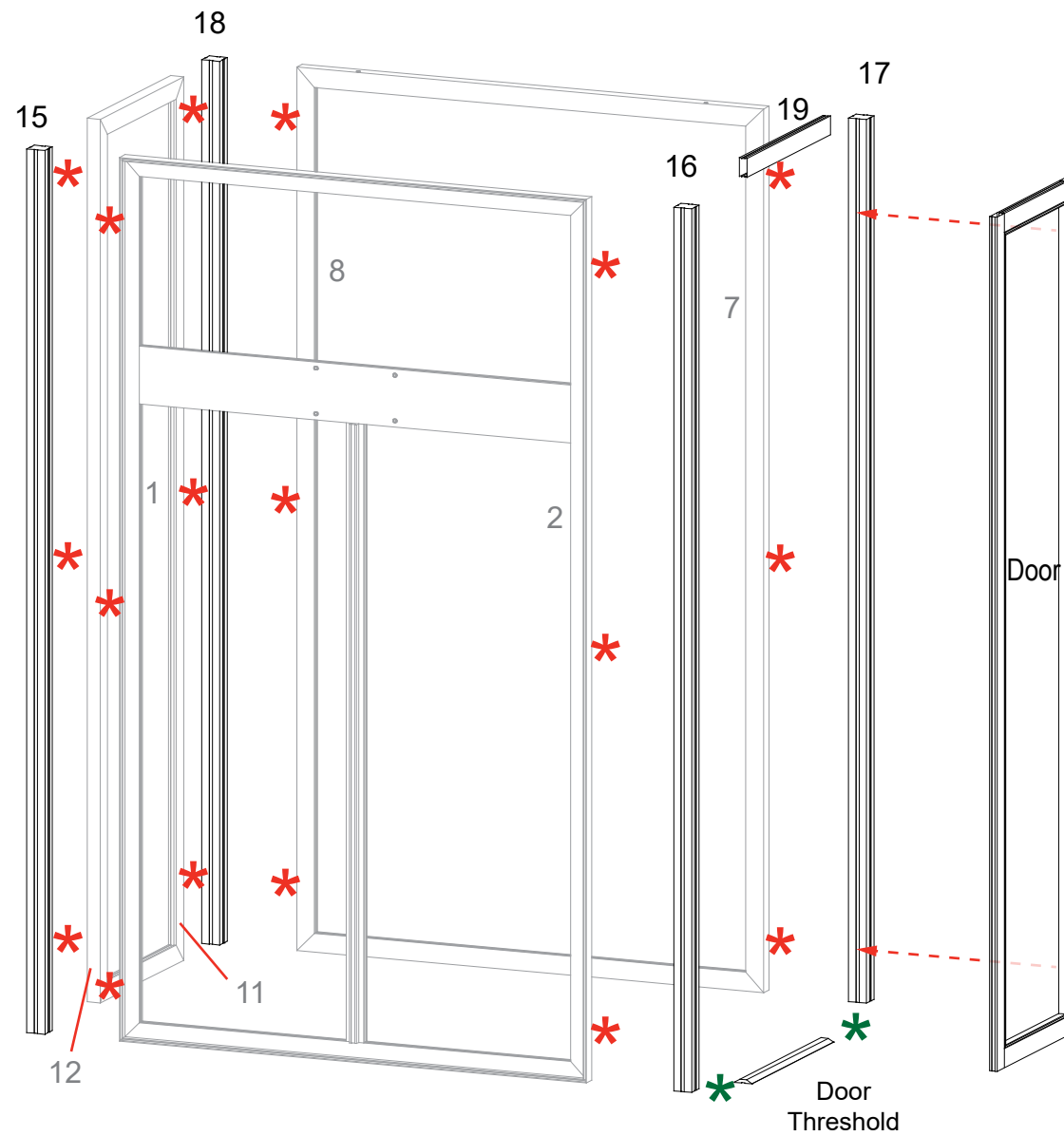
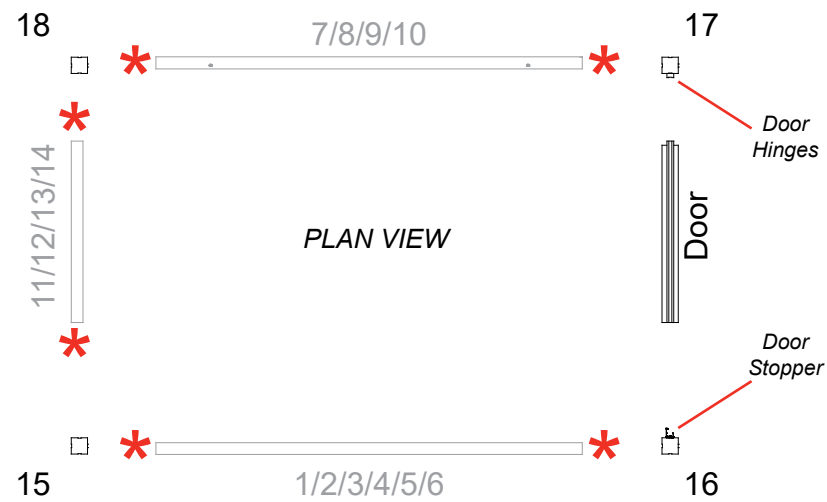


Section Being Assembled is
Highlighted in BLACK

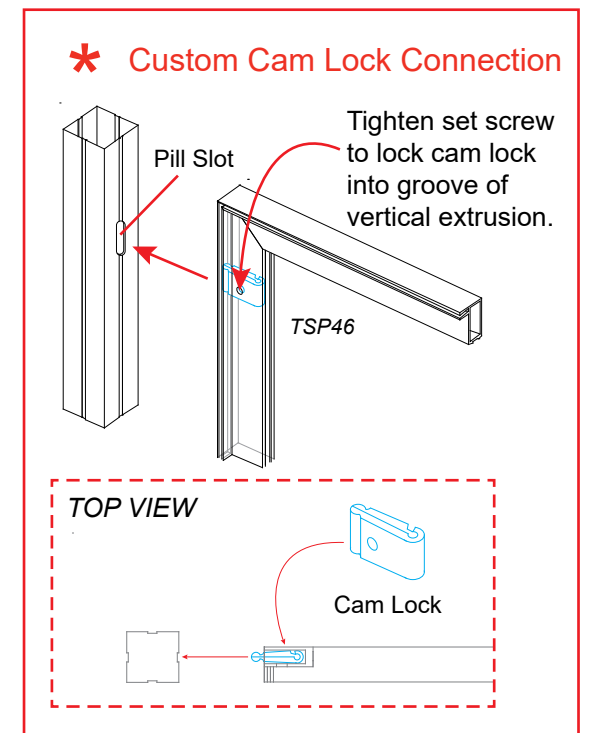
Item	Qty.	Description
15	1	84"h S44 Vertical Extrusion
16	1	84"h S44 Vertical Extrusion w/ Door Stopper
17	1	84"h S44 Vertical Extrusion w/ Door Hinges
18	1	84"h S44 Vertical Extrusion
19	1	20"w Z45 Horizontal Extrusion
--	1	19.547"w Door Threshold
--	1	Door

Steps:

- 1) Connect front frame verticals [1,2] to verticals [15] & [16] using custom cam locks. See [Custom Cam Lock Connection](#) detail.
- 2) Attach horizontal [19] & Door Threshold between verticals [16,17]. See [Door Threshold Attachment](#) detail.
- 3) Connect back frame verticals [7,8] to verticals [17] & [18] using [Custom Cam Locks](#).
- 4) Attach side frame verticals [11,12] to verticals [15] & [18] using [Custom Cam Locks](#).
- 5) Attach Door to hinges on vertical [17]. See [Door Attachment](#) detail.



When assembled



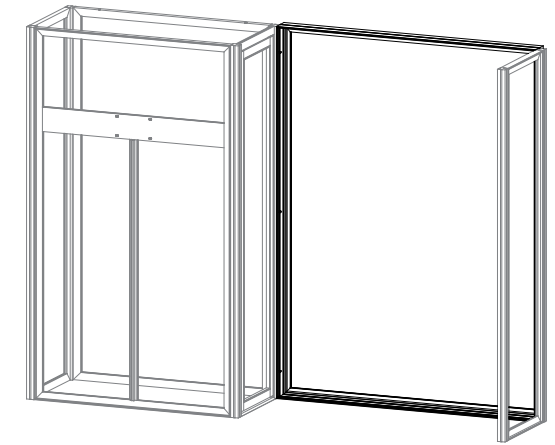
Item	Qty.	Description
20	1	84"h CEI110 Vertical Extrusion
21	1	84"h CEI110 Vertical Extrusion
22	1	32"w CEI110 Horizontal Extrusion
23	1	32"w CEI110 Horizontal Extrusion

Steps:

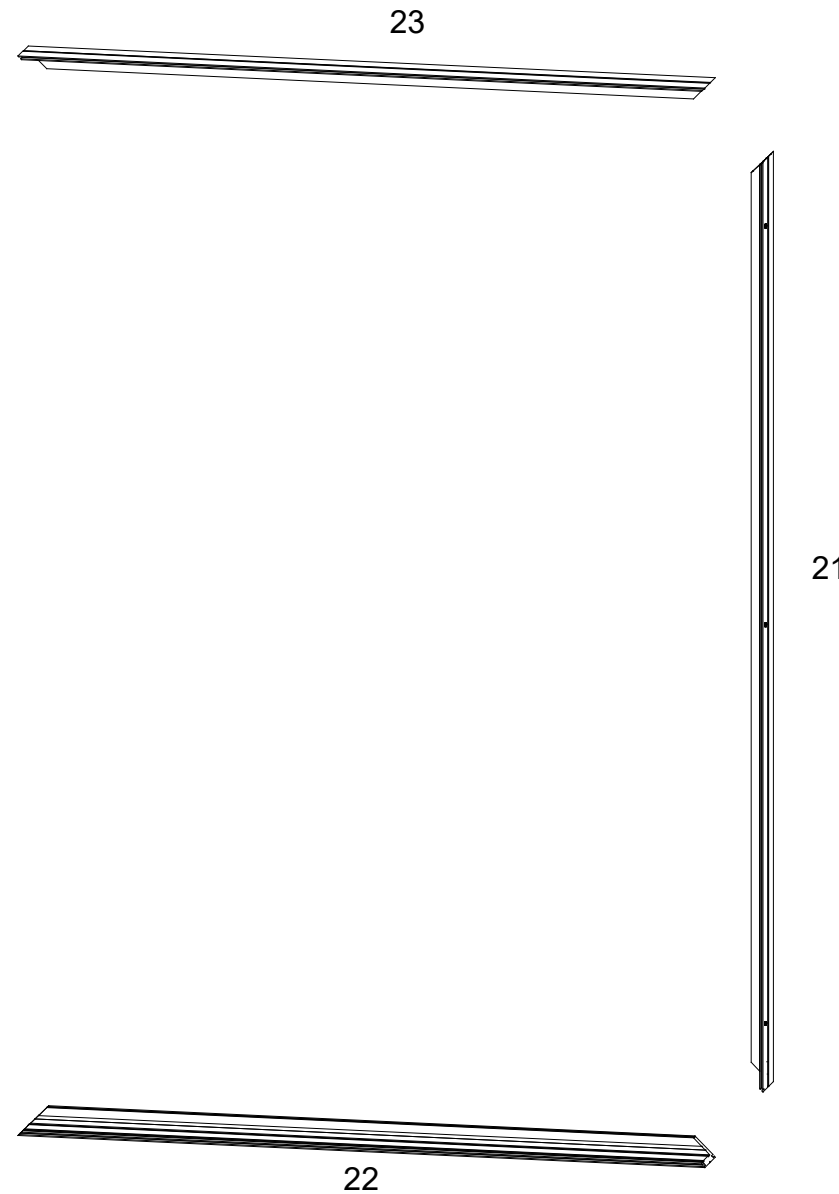
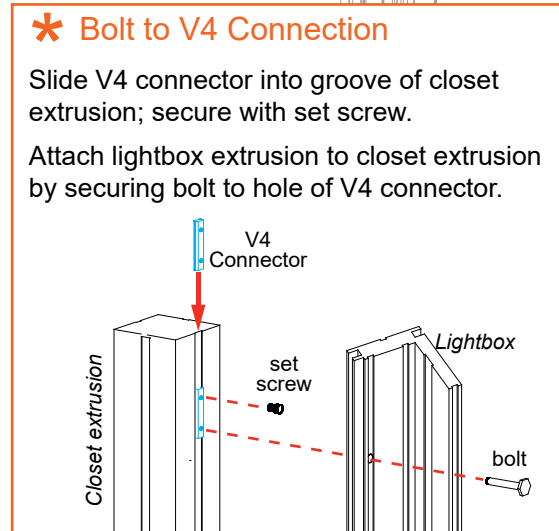
Refer to the CEI110 Frame Assembly general information page.

- 1) Assemble verticals [20,21] between horizontals [22,23].
- 2) Attach vertical [20] to closet vertical [17] using bolts.
See Bolt to V4 Connection detail.
- 3) Connect power cords to Supernova lights as shown.

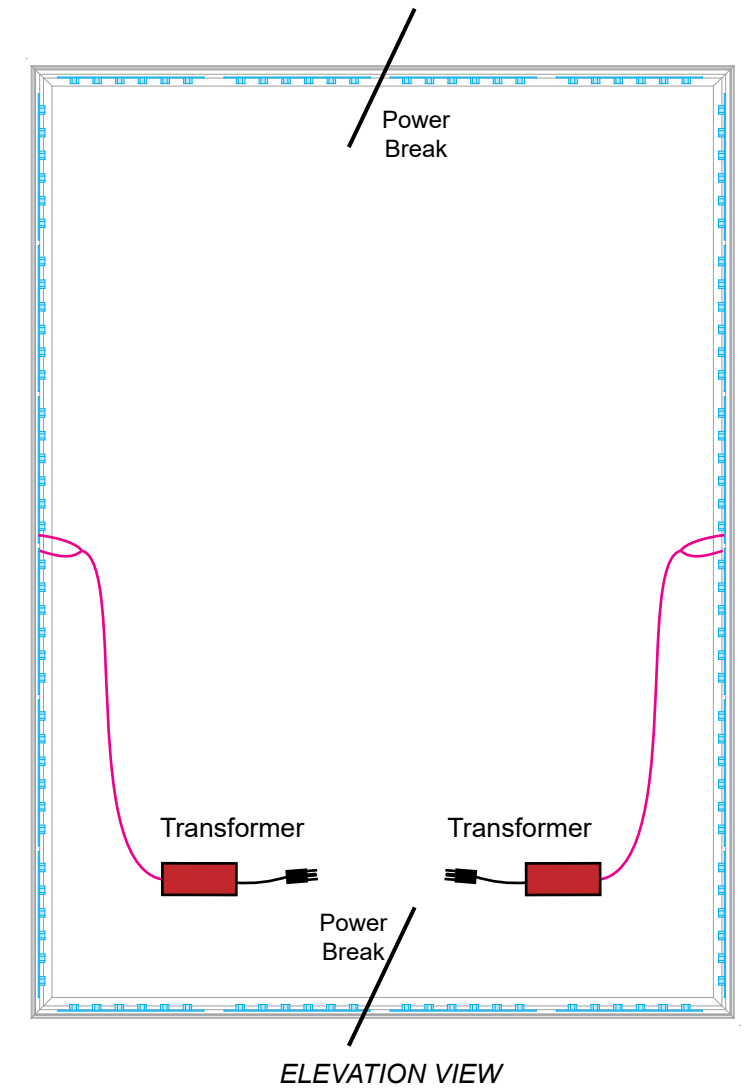
Assemble frame flat on ground.



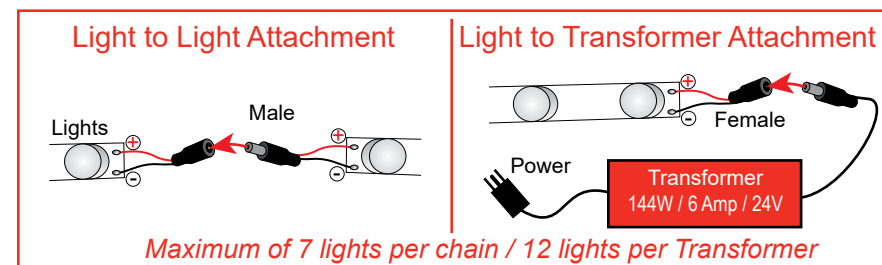
Section Being Assembled is Highlighted in BLACK



FRONT VIEW



ELEVATION VIEW



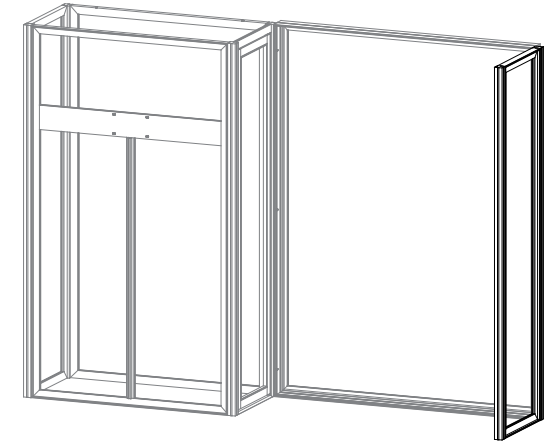
Maximum of 7 lights per chain / 12 lights per Transformer

Item	Qty.	Description
24	1	84"h TSP49 Vertical Extrusion
25	1	84"h TSP49 Vertical Extrusion
26	1	20"w TSP49 Horizontal Extrusion
27	1	20"w TSP49 Horizontal Extrusion
28	1	84"h S44 Vertical Extrusion
29	1	84"h S44 Vertical Extrusion

Steps:

Refer to the TSP49 Frame Assembly general information page.

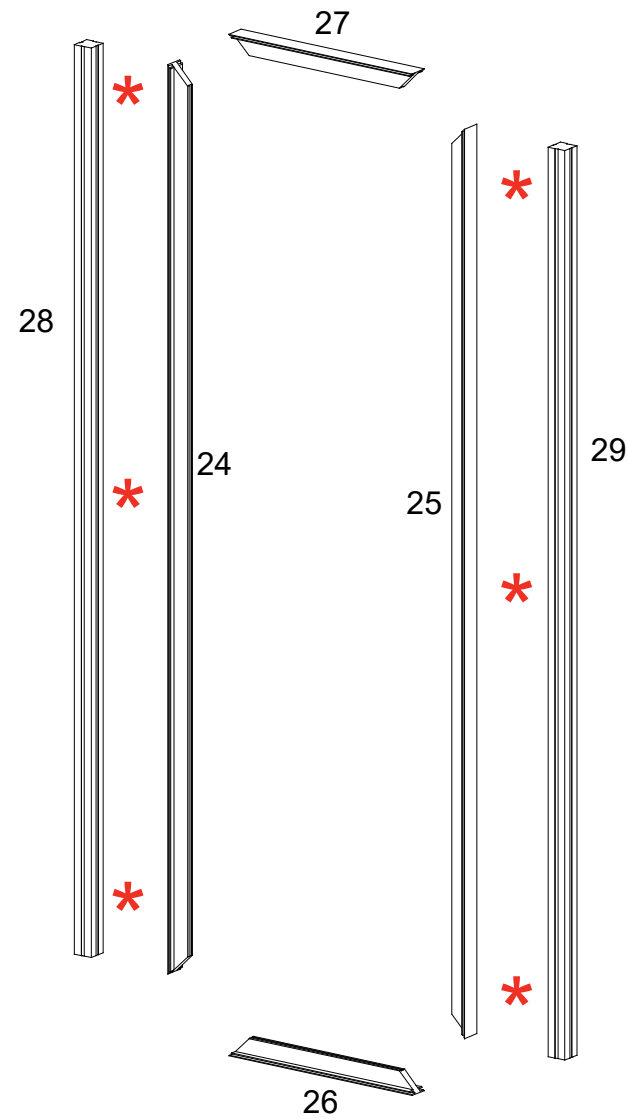
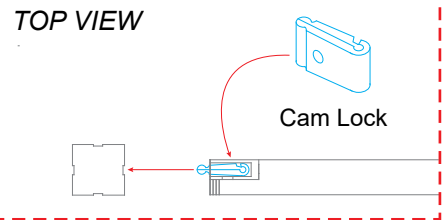
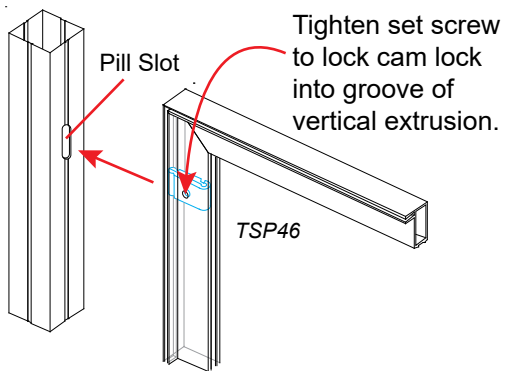
- 1) Assemble verticals [24,25] between horizontals [26,27].
- 2) Connect frame verticals [24,25] to verticals [28] & [29] using custom cam locks. See **Custom Cam Lock Connection** detail.
- 3) Attach lightbox vertical [21] to vertical [28] using bolts. See **Bolt to V4 Connection** detail.



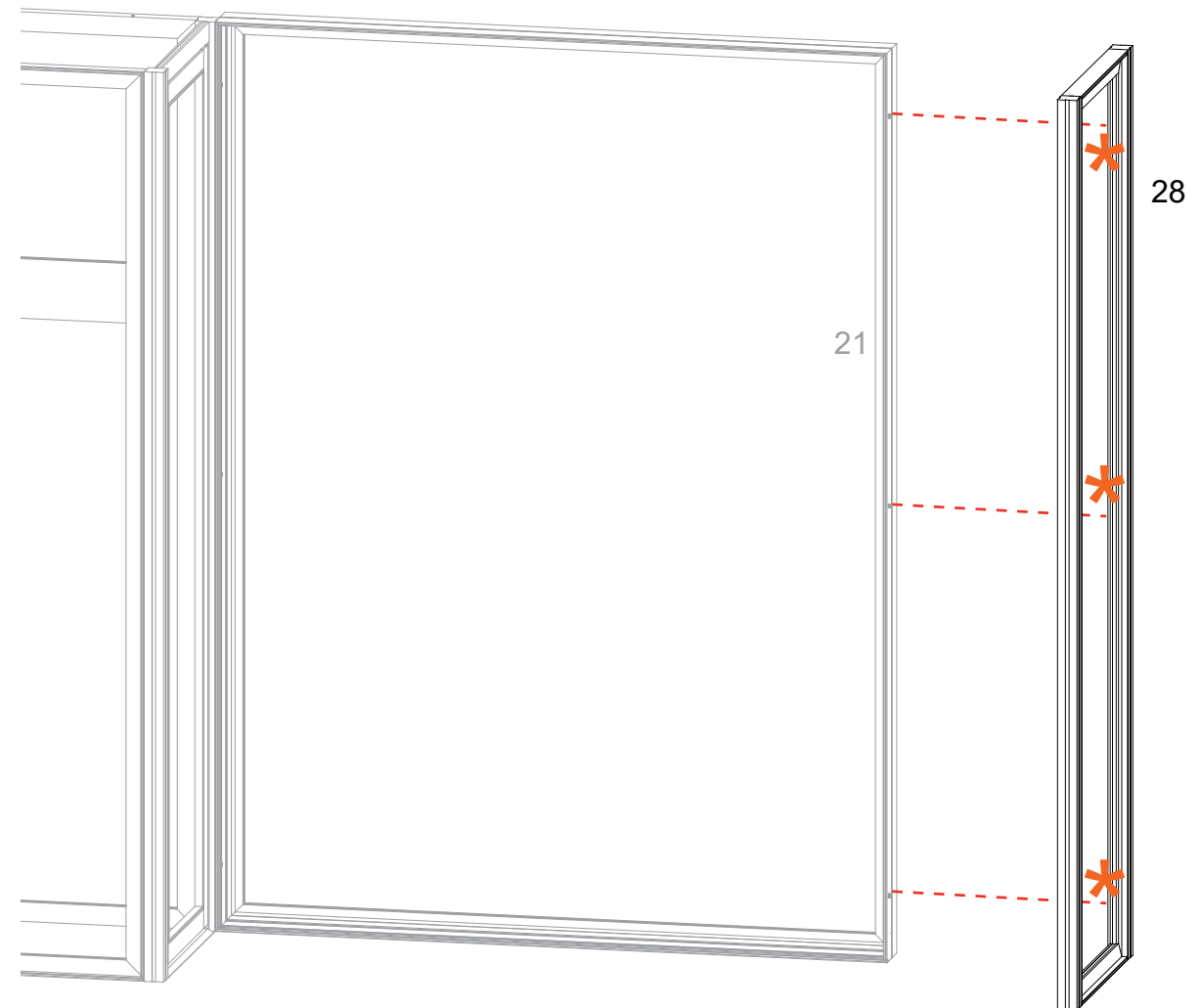
Section Being Assembled is Highlighted in BLACK

Assemble frames flat on ground.

* Custom Cam Lock Connection



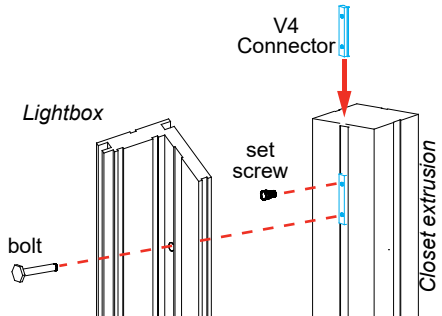
VIEWED FROM
INSIDE OF BOOTH



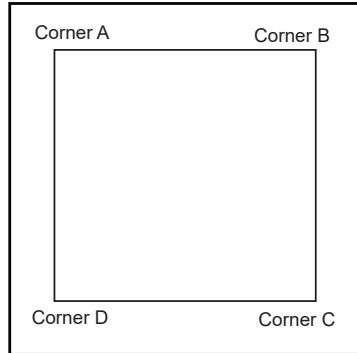
* Bolt to V4 Connection

Slide V4 connector into groove of closet extrusion; secure with set screw.

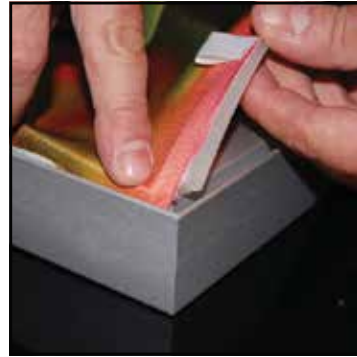
Attach lightbox extrusion to closet extrusion by securing bolt to hole of V4 connector.



SEG Graphic Installation



It is important to first insert graphic into each alternate corner, then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.



Graphic Removal

To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

Steps:

1) Apply SEG graphics to closet, lightbox & return wall as shown.

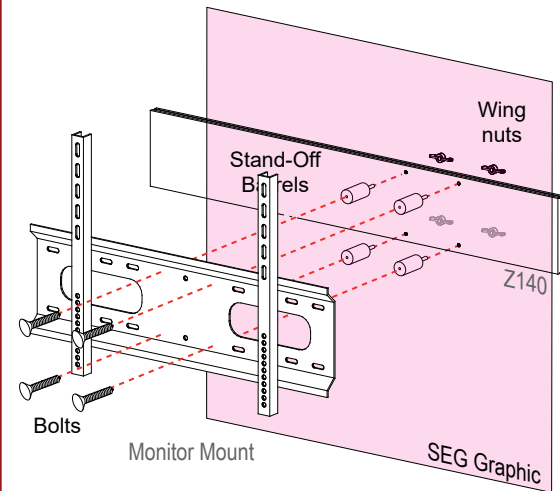


FRONT VIEW

* Monitor Mount Attachment

Attach Stand-off Barrels to horizontal extrusion using wing nuts.

Install Monitor Mount to Stand-off Barrels using bolts.



Note: Monitor mount installs over SEG graphic.

* Shelf Attachment

Insert locks into groove of vertical extrusion & tighten setscrews.

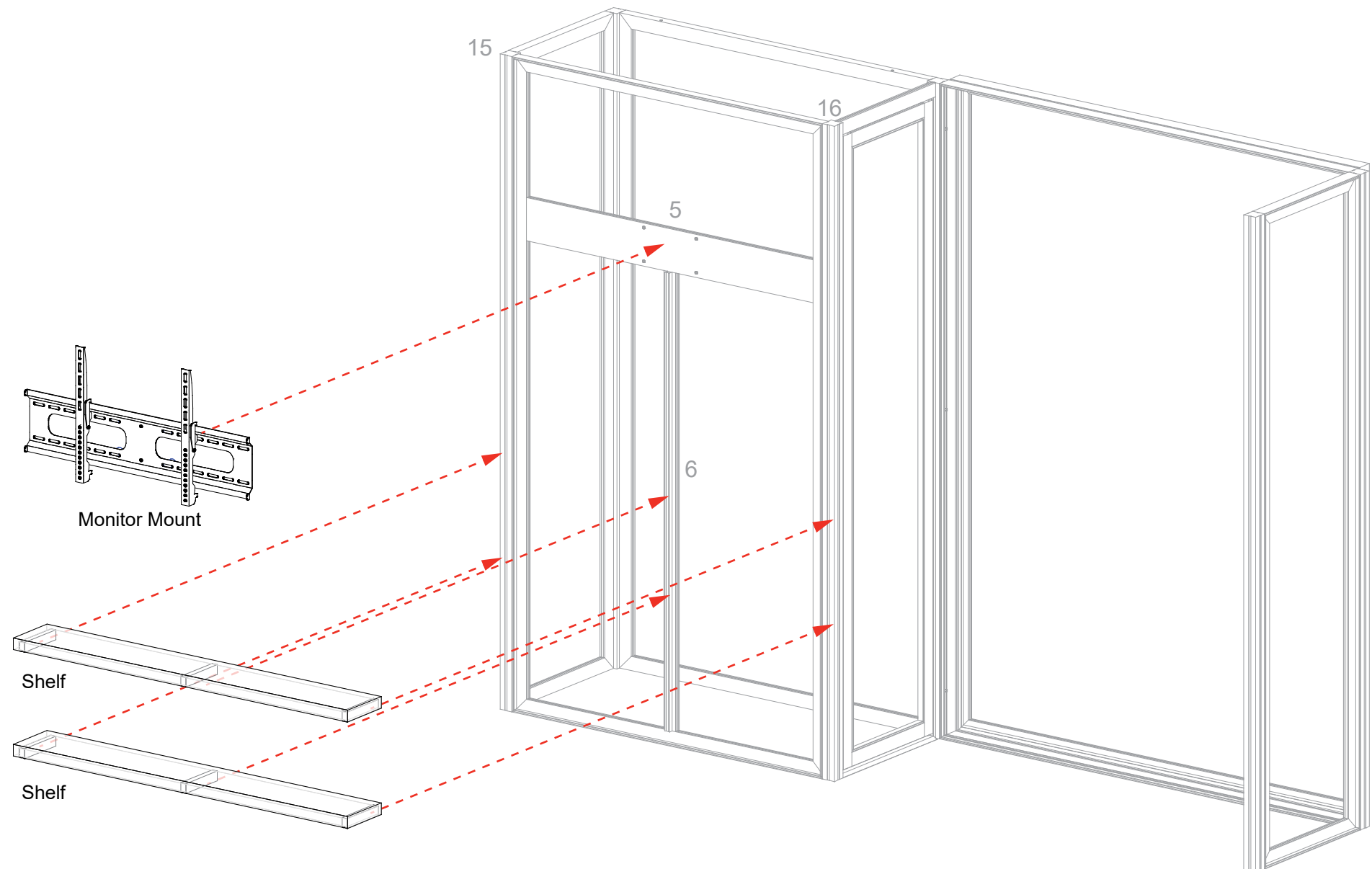
Setscrews will face outward for ease of assembly

Lock

Setscrew

Steps:

- 1) Install Monitor Mount to horizontal [5] of front closet frame.
See **Monitor Mount Attachment** detail.
- 2) Connect Shelves to closet verticals [15,16] & front frame vertical [6].
See **Shelf Attachment** detail.



FRONT VIEW

AERO

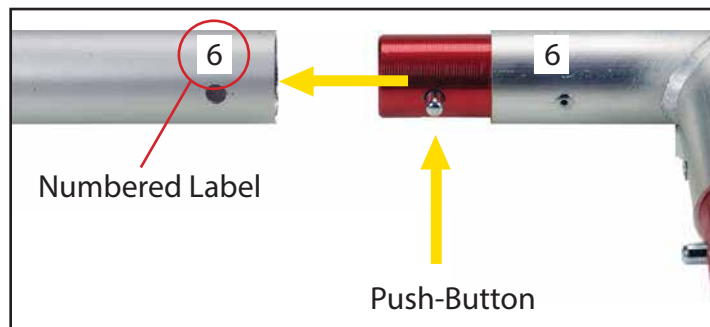
Using Your Setup Instructions

The Aero Setup Instructions are created specifically for your configuration. The instructions include an exploded view of the frame which is sequentially labeled. We encourage you to review the instructions before attempting to assemble your exhibit.

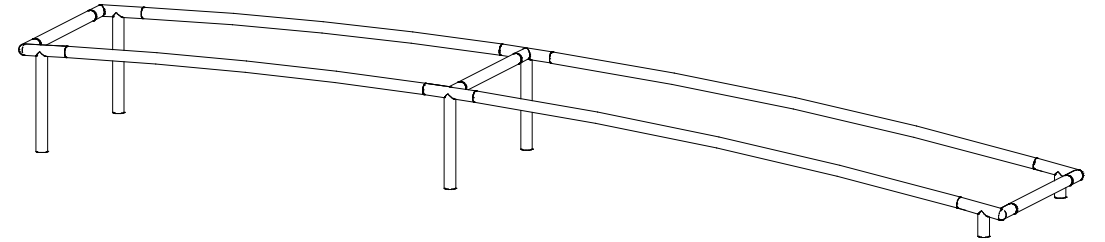
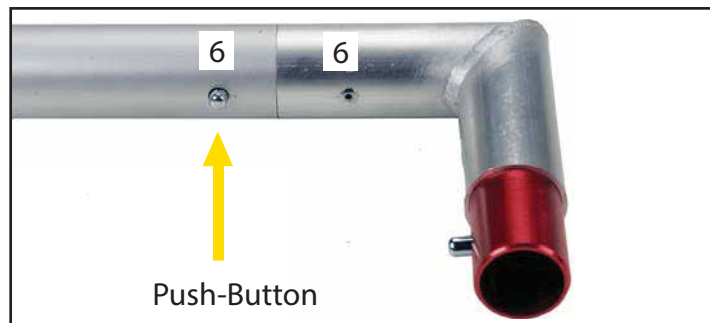
Connections are kept very simple; no tools required. Everything assembles with push-button connectors.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



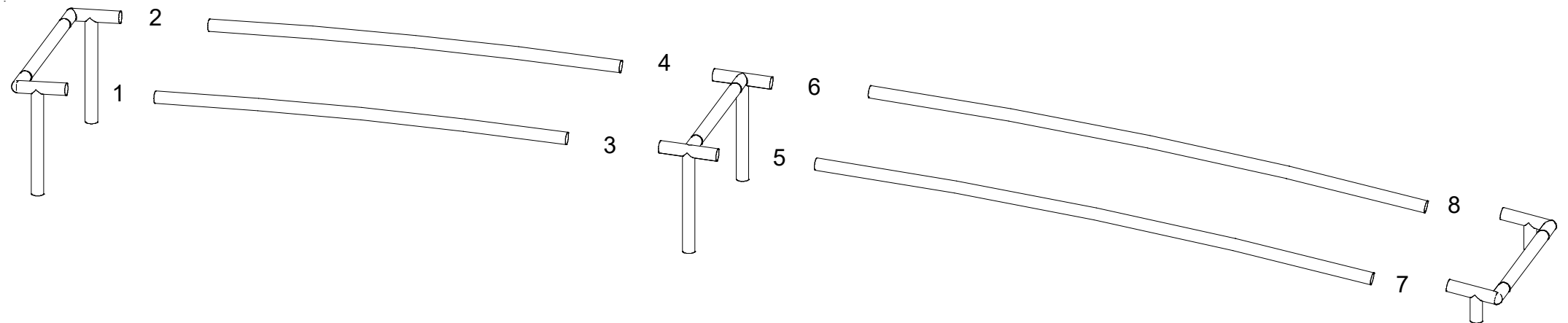
Connections are made by holding the button down and sliding the red tube into opposing tube until button locks into the hole of the opposing tube. To disassemble, push button and pull or twist extrusions apart.



When assembled

Steps:

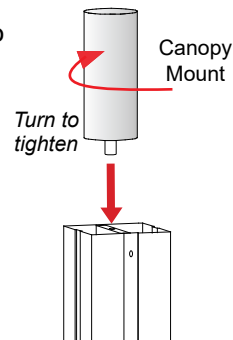
- 1) Assemble Aero Frame parts labeled [1] through [8] together in numerical order, as shown.
- 2) Apply Pillowcase Graphic to assembled frame.



FRONT VIEW

* Canopy Mount Attachment

Insert Canopy Mount into threaded hole in top of vertical extrusion. Turn barrel clockwise to tighten in place.



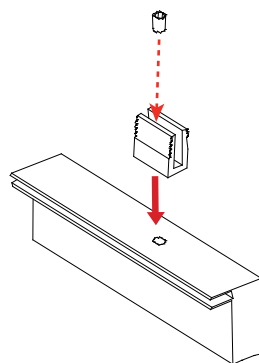
Aero Frame
Support Arm

Slide assembled Aero canopy supports over installed mount barrels.

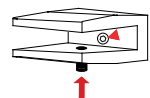
Canopy Mount

* A10 Clamp Attachment

Attach to TSP46:



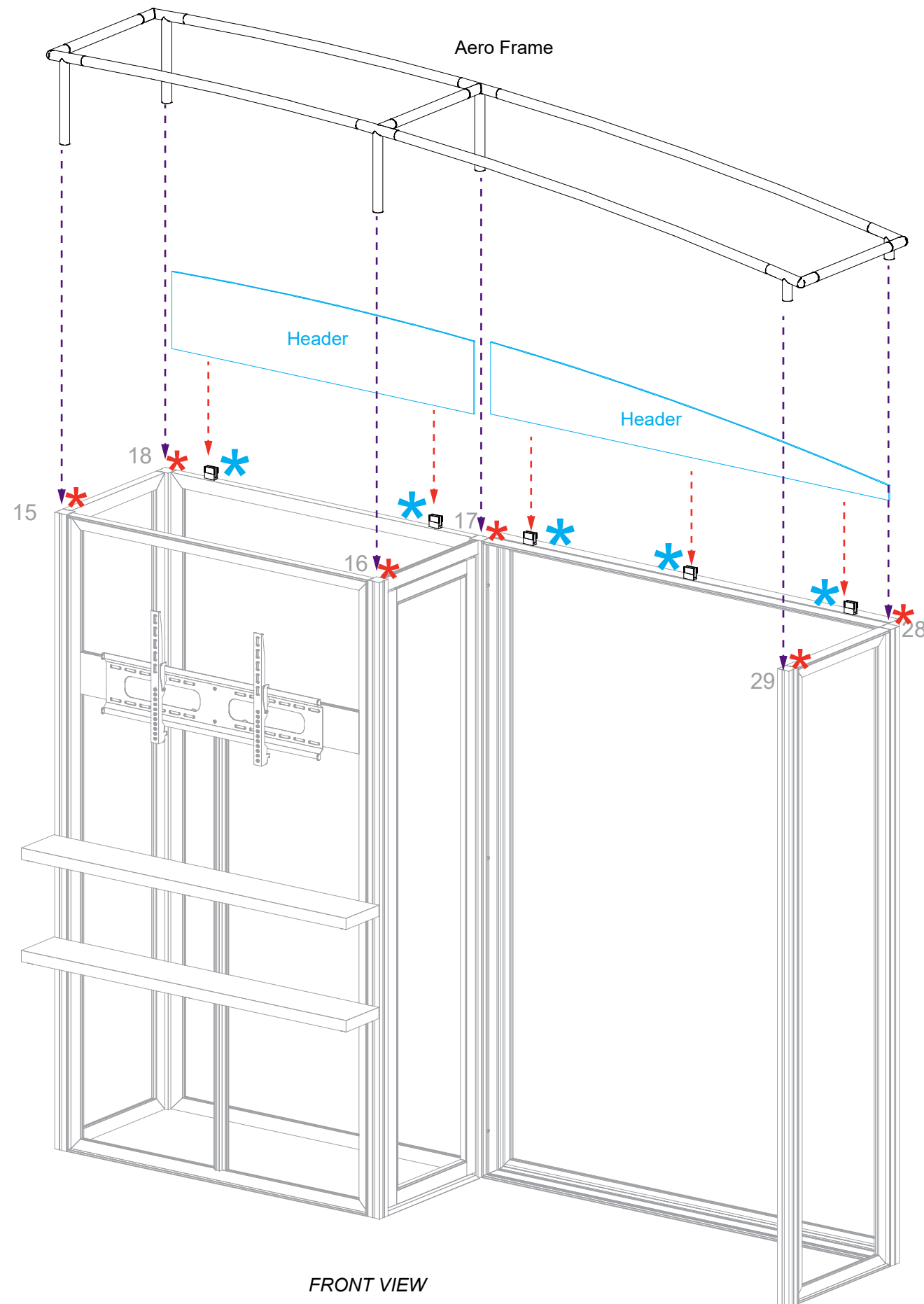
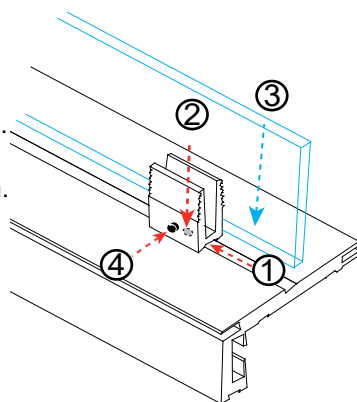
- 1) Secure A10 clamp to top of horizontal using screw.
- 2) Insert wing into A10 clamp & secure by tightening knob.



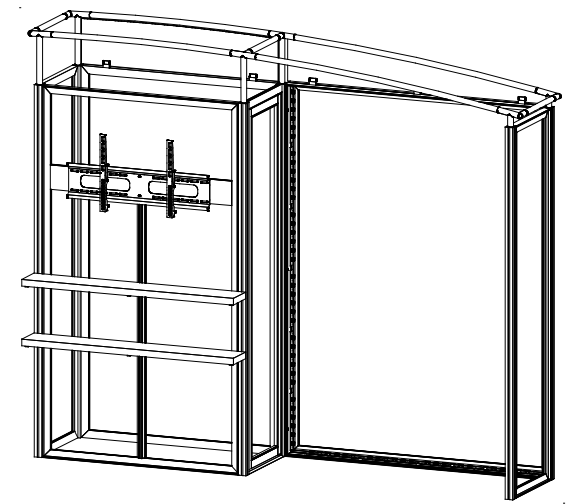
Tighten knob to secure Wing in place.

Attach to CEI110:

- 1) Slide A10 connector into groove of extrusion.
- 2) Tighten set screw to secure A10 to extrusion.
- 3) Insert Header into Clamp.
- 4) Tighten knob to secure wing in place.



FRONT VIEW



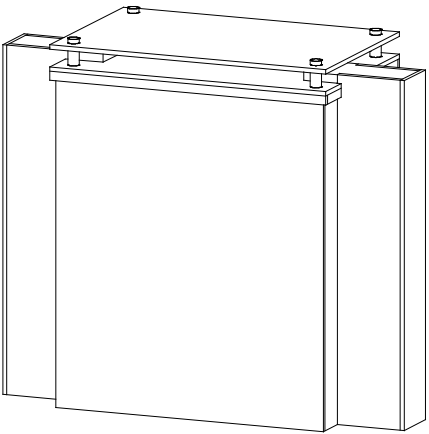
Completed Assembly

Steps:

- 1) Connect Header Graphics to top of horizontals [10] & [23] as shown using A10 Clamps. See [A10 Clamp Attachment](#) detail.
- 2) Attach Canopy Mounts to top of verticals [15,16,17,18,28,29]; place assembled canopy onto mounts. See [Canopy Mount Attachment](#) detail.

Item	Qty.	Description
--	1	33" x 21" Counter Top
--	4	2" Standoff Barrel w/ Cap

- Steps:
- 1) Attach Plex Counter Top to counter base using standoff barrels & caps.
See [Plex Counter Attachment](#) detail.

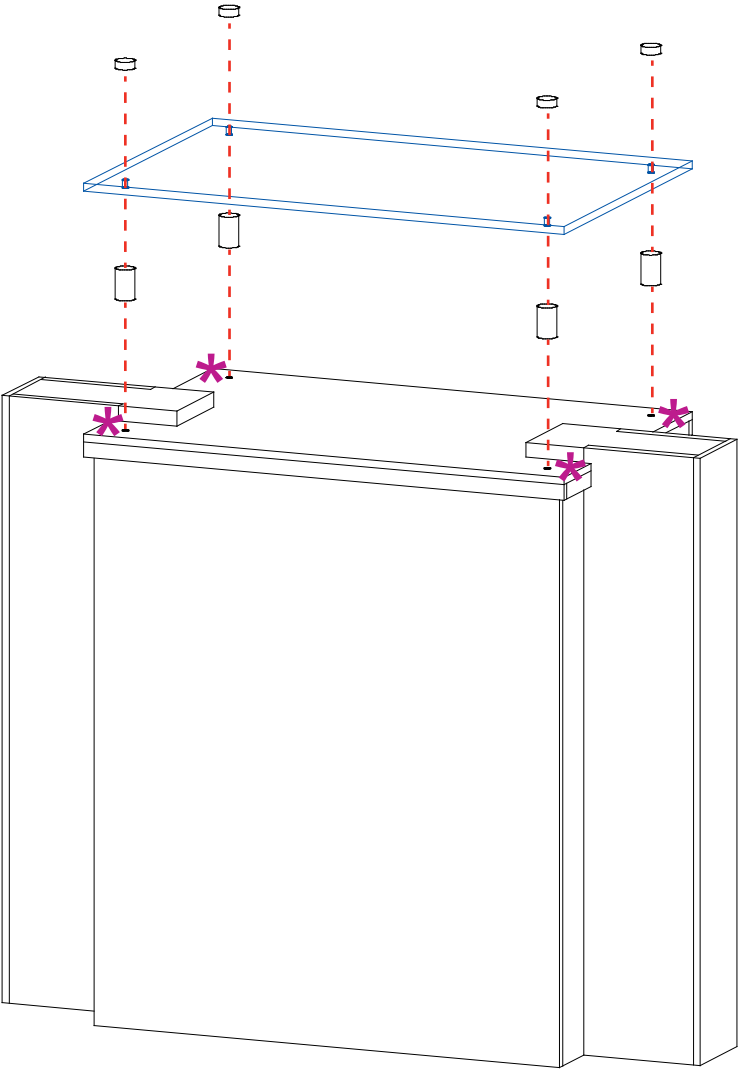


When assembled

*** Plex Counter Attachment**

Attach stand-off barrels to primary counter top. Connect plex counter to primary counter top using screw caps.

****DO NOT OVER TIGHTEN. PLEX WILL CRACK****



FRONT VIEW